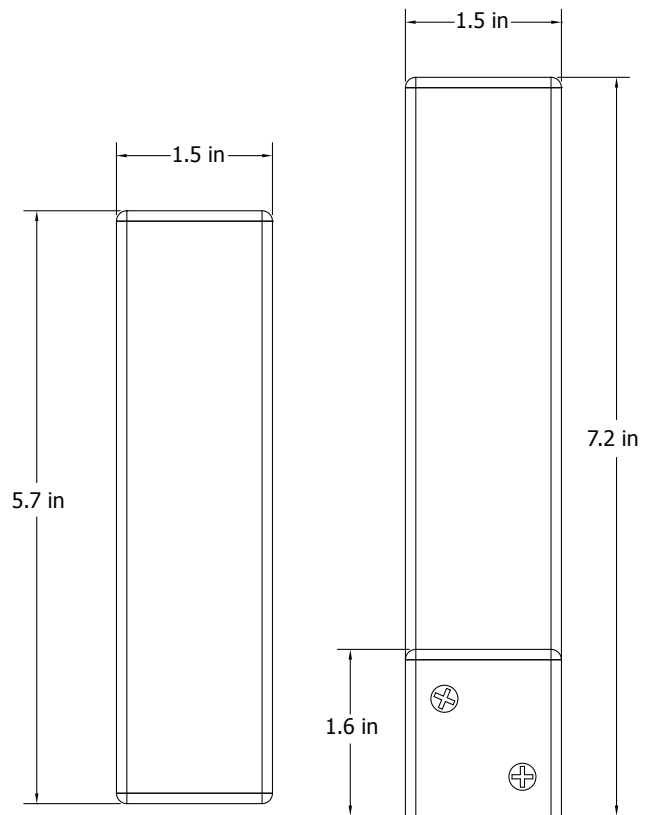
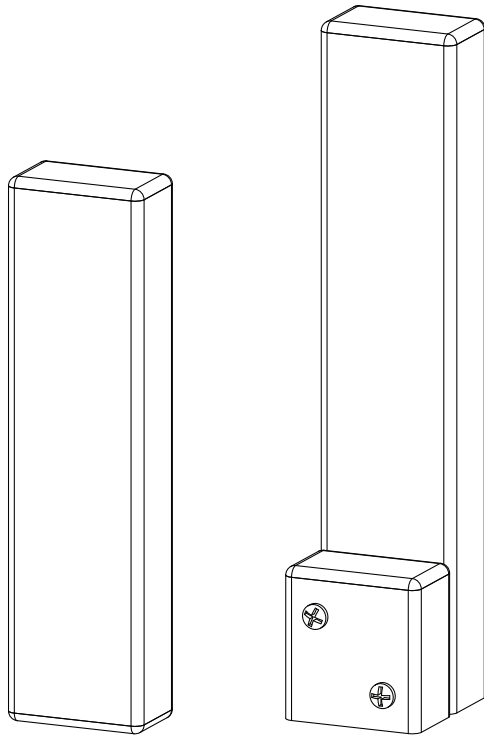


ASSEMBLY INSTRUCTIONS



Universal Vinyl Angle Helper Kit (4 Pack)



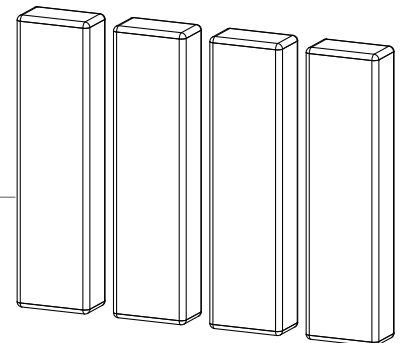
Please read through before starting assembly.

Check Box for These Contents

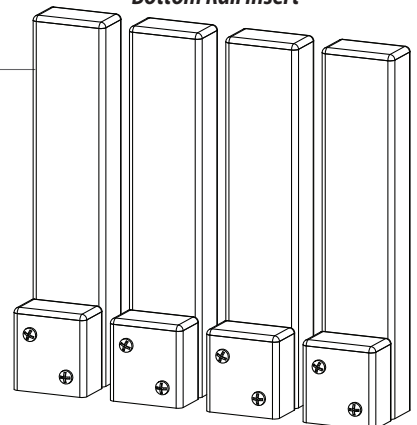
In the event of missing or defective parts please call our customer service department at **1 877 234 6196** (Mon. to Fri. 8:00 AM to 4:00 PM EST).

1. Bottom Rail Insert (4) - 7/8" x 1 1/2" x 7.2"
2. Top Rail Insert (4) - 7/8" x 1 1/2" x 5.7"
3. 1/8" Hardened Steel Drill Bit (1)
4. 1 1/2" Self-Auguring Stainless Steel Screw (16)
5. 2" Self-Auguring Stainless Steel Screw (16)

Top Rail Insert

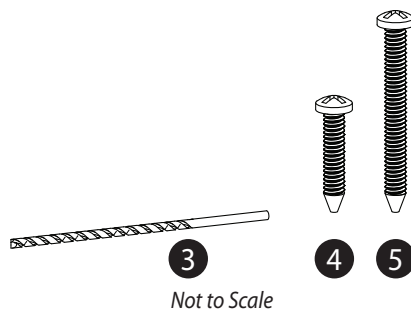


Bottom Rail Insert



Tools You Will Need

- Cordless Drill
- Compound Miter or Circular Saw



General Information

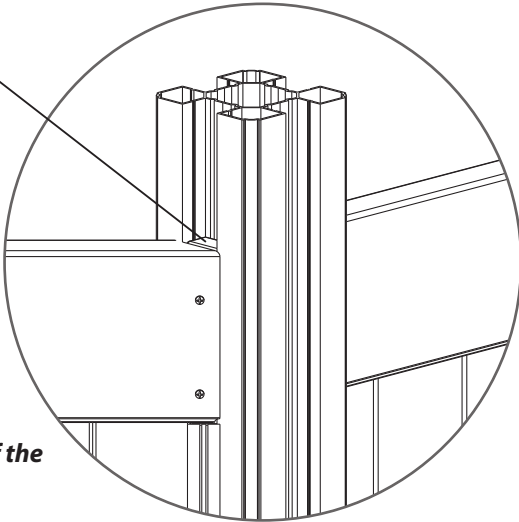
- **Read Instructions through carefully before beginning assembly.**
- When assembling components, place on a non-abrasive surface (i.e. shipping box) to avoid scratching.
- You should not need to use excessive force when assembling components.

Steady Freddy Overview

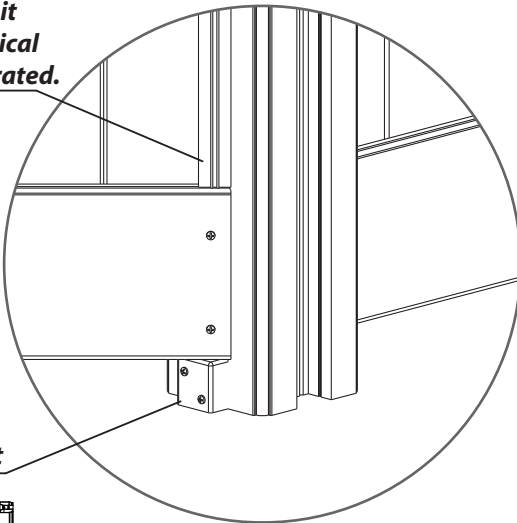


**See Other Popular Styles
on Following Pages**
Go To Page 6 for Specific Instructions

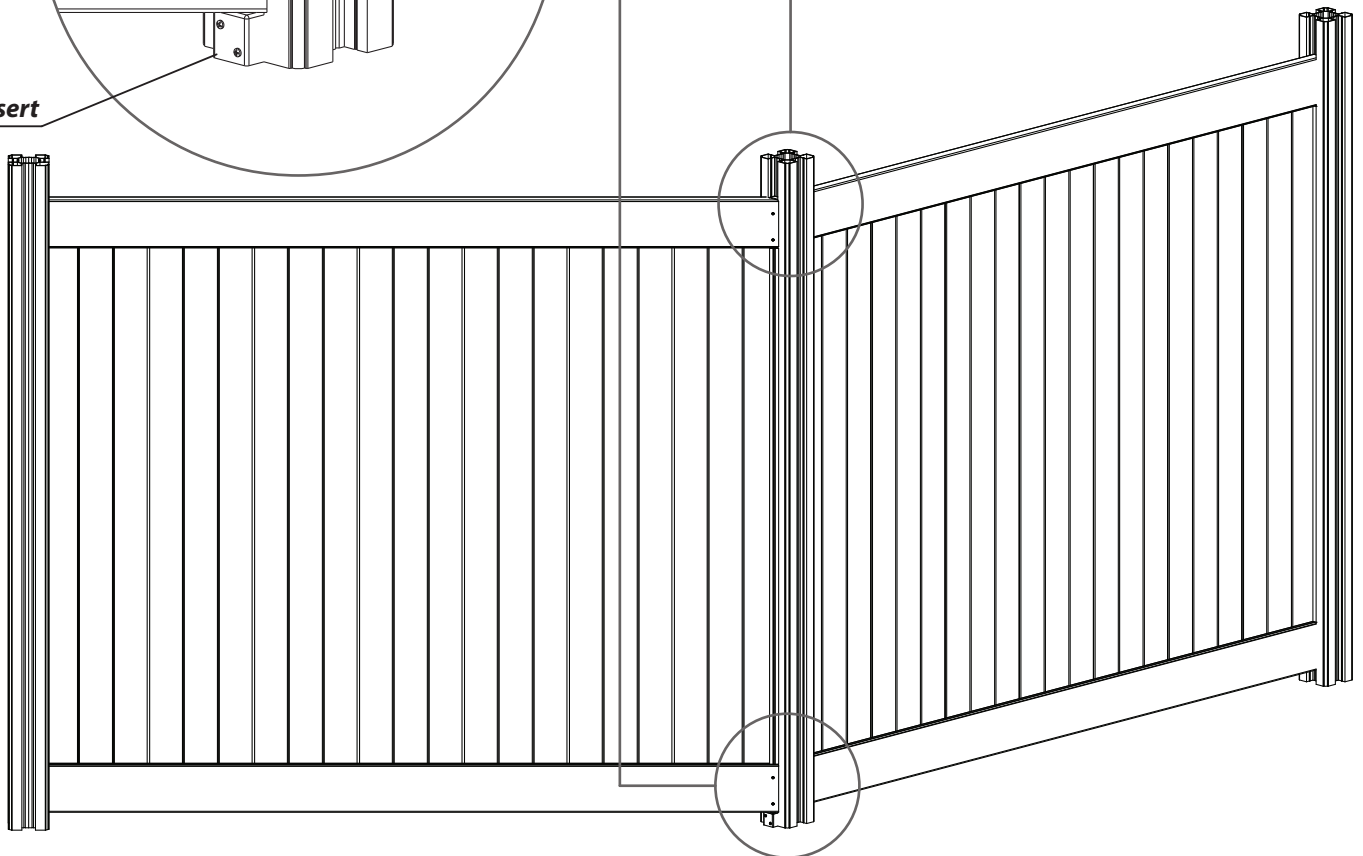
Top Insert



**You can leave off the
U-Channel when
installing on an
angle, or install it
flush to the vertical
boards as illustrated.**



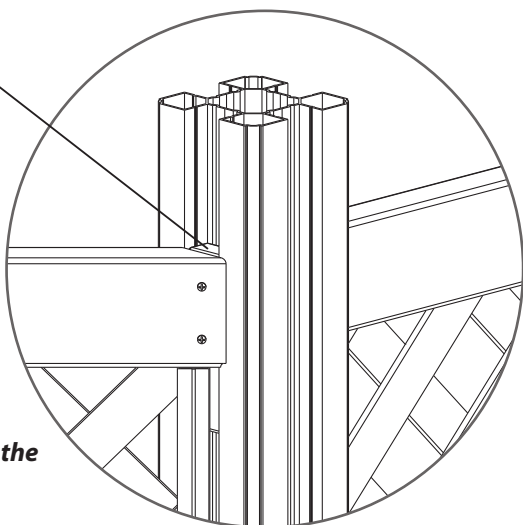
Bottom Insert



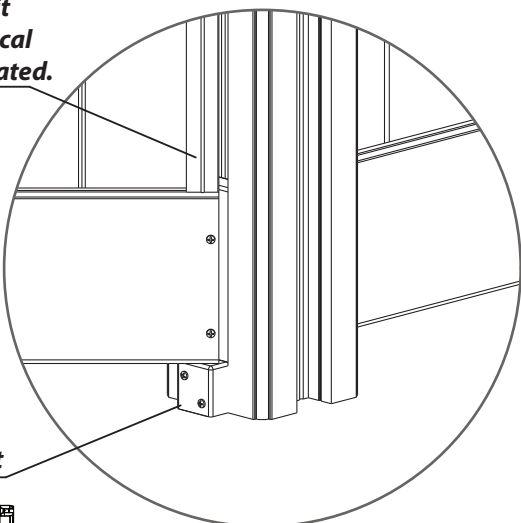
Curious George Overview



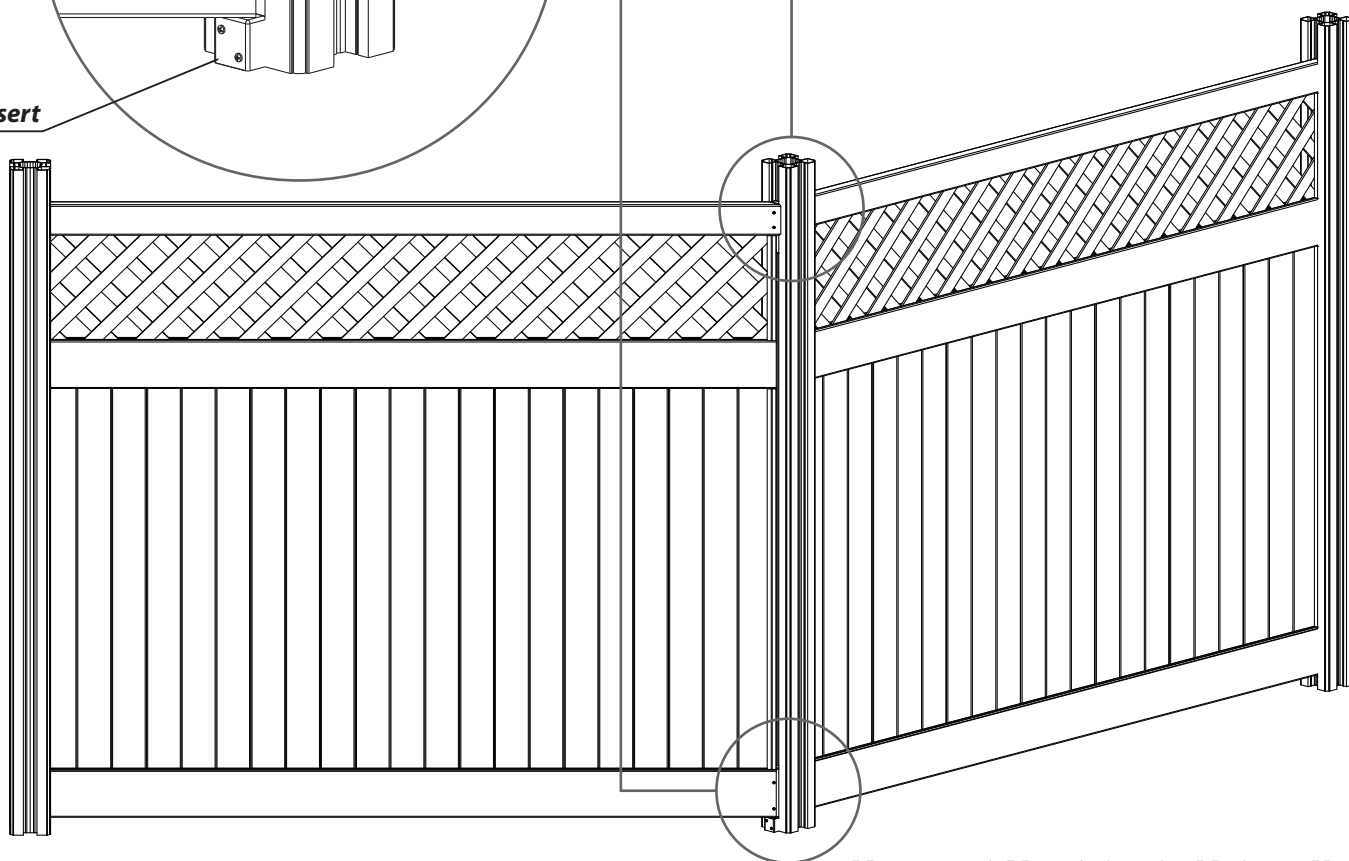
Top Insert



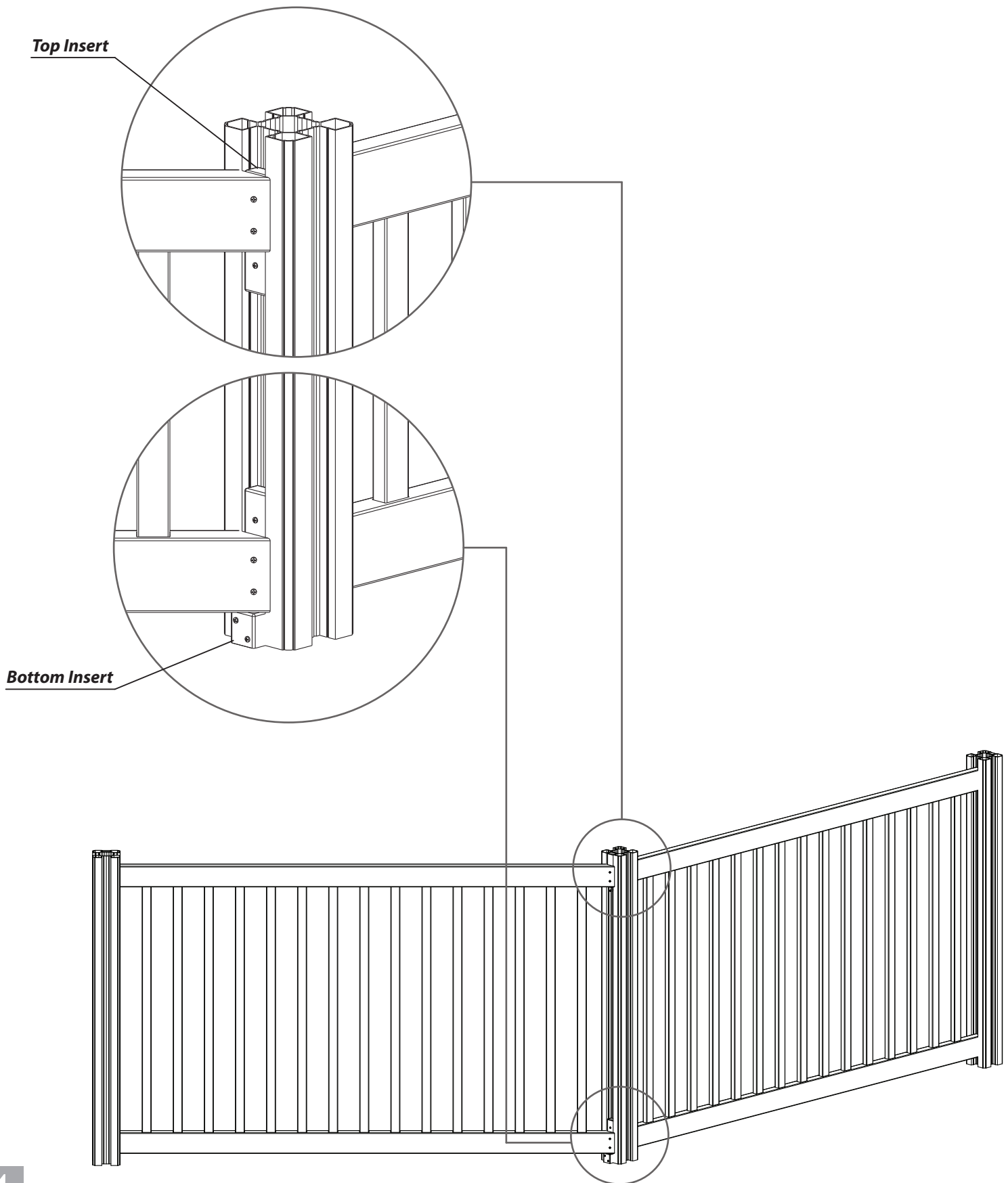
You can leave off the U-Channel when installing on an angle, or install it flush to the vertical boards as illustrated.



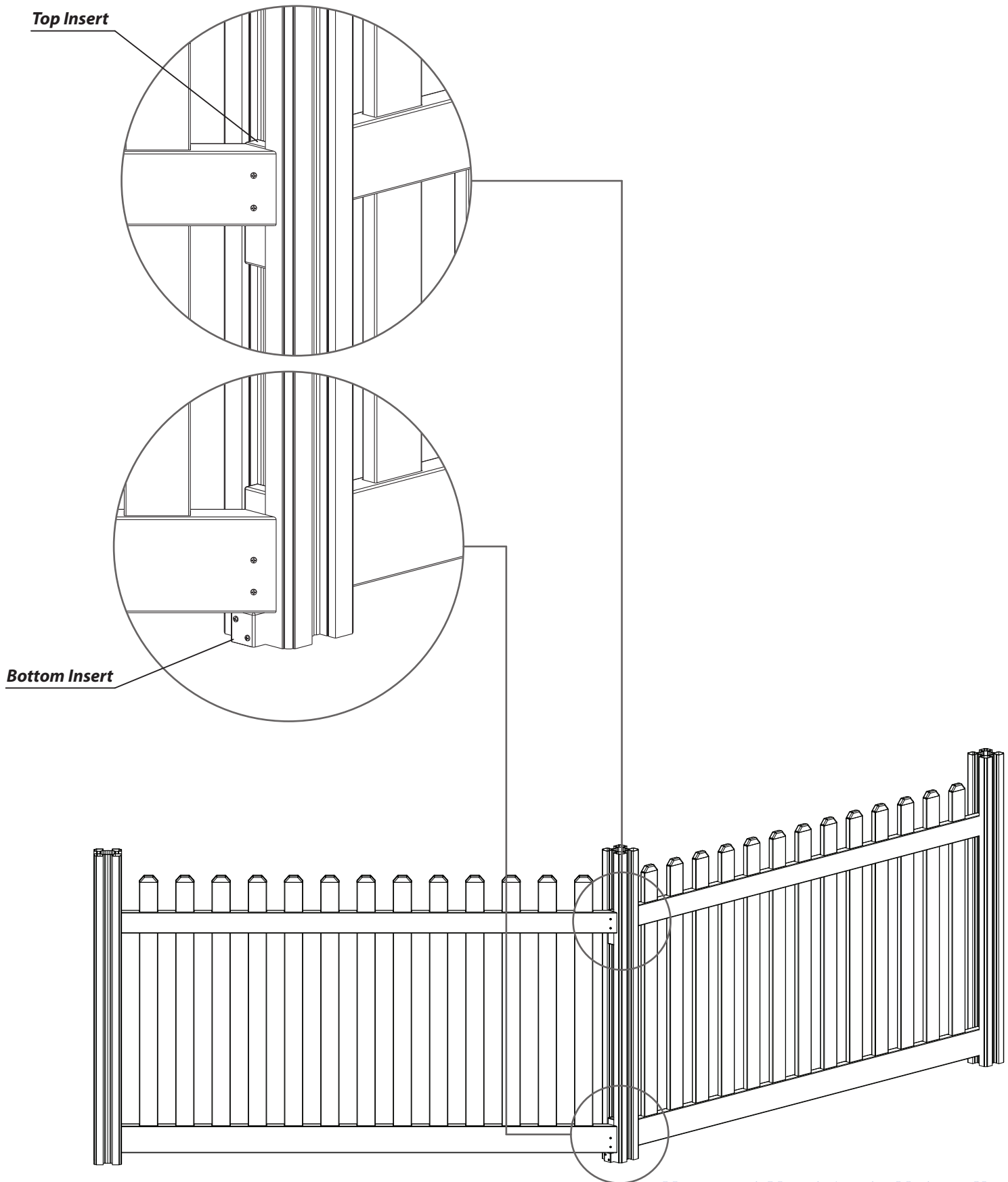
Bottom Insert



Plain Jane Overview

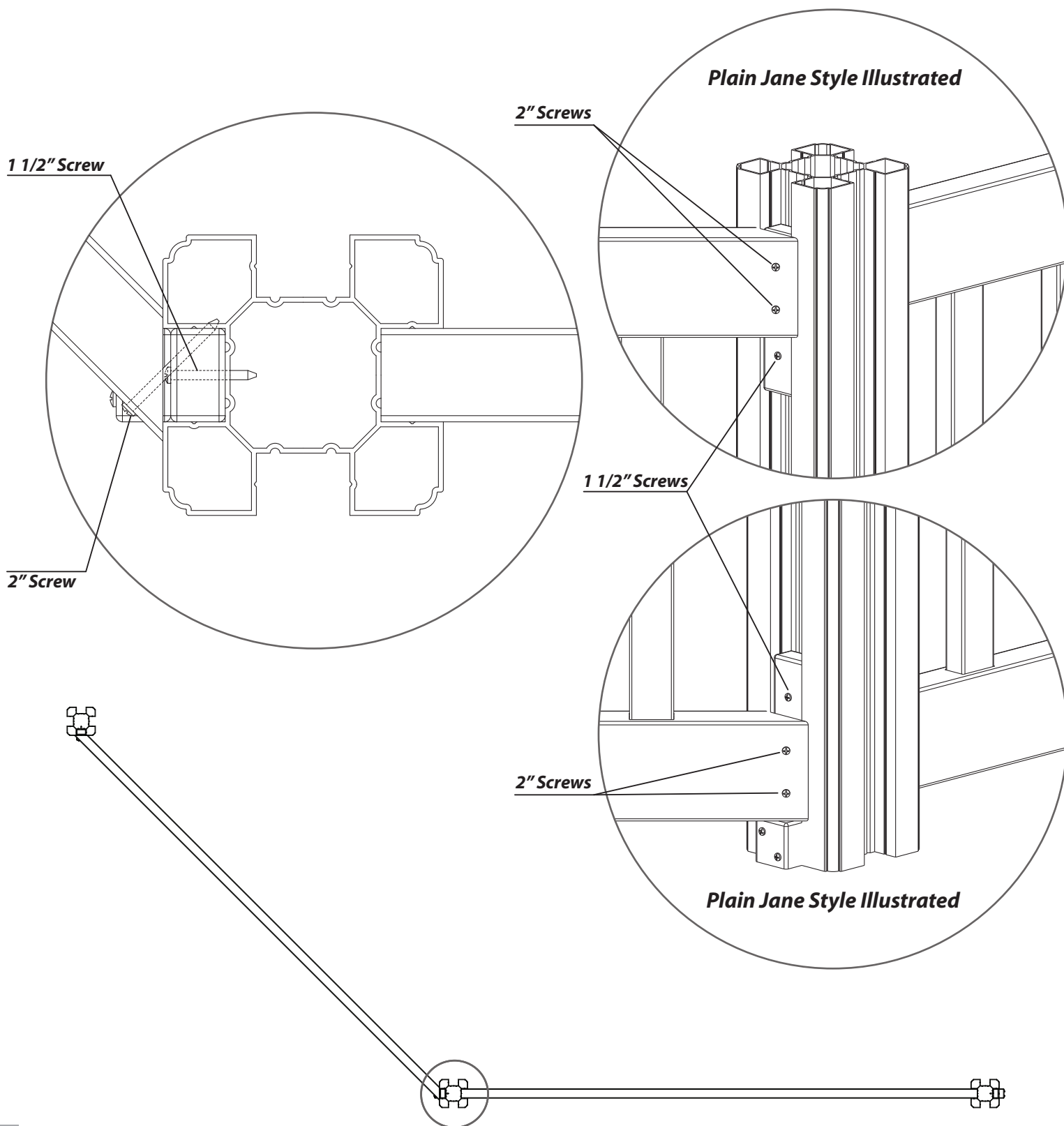


Jiminy Picket Overview



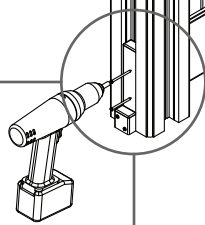
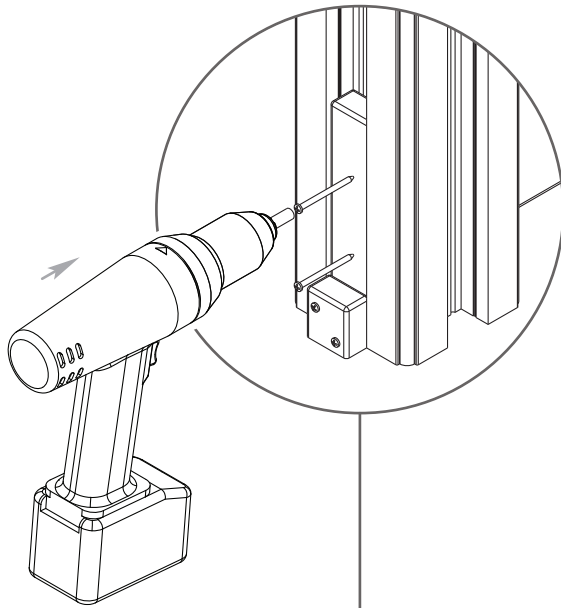
Top View

View from the top of the post

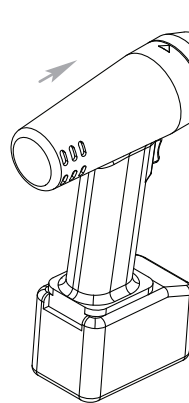


STEP ONE

Fasten the bottom insert into the post using two 1 1/2" screws as illustrated.



Tip:
You may need to pre-drill
the post and internal pipe
anchor when securing the
bottom insert as illustrated.

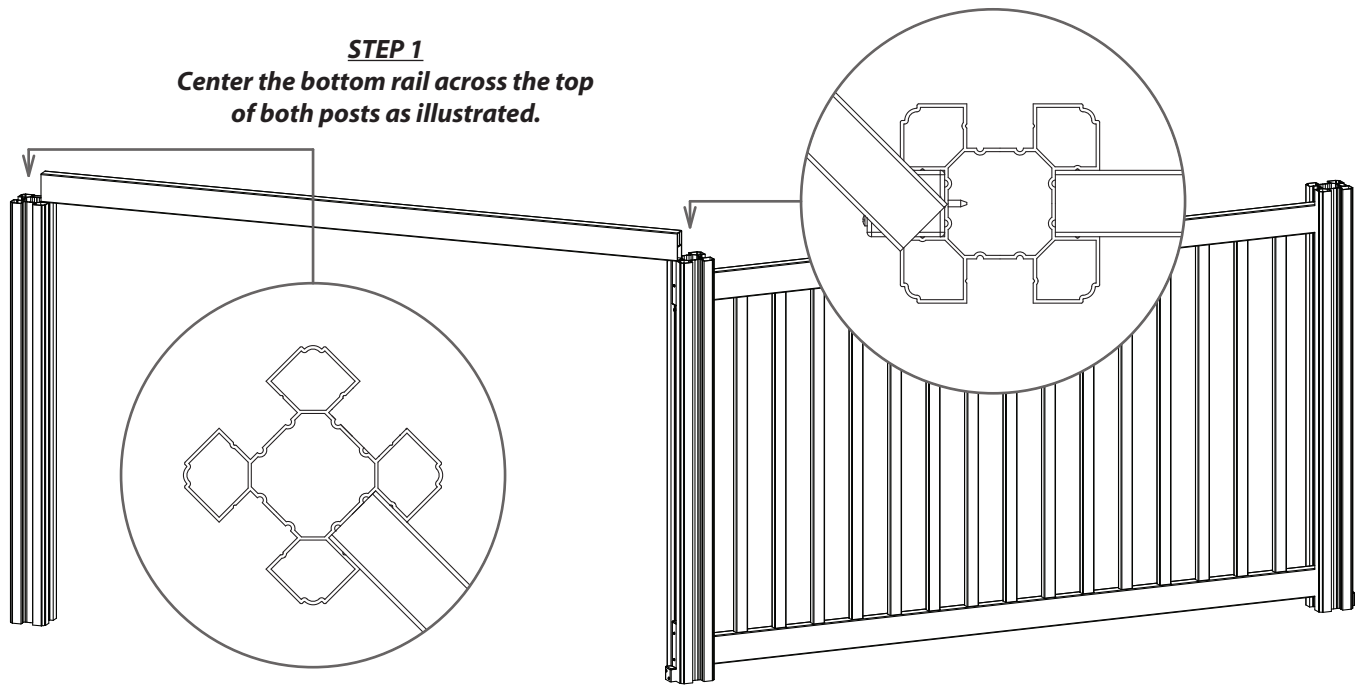


STEP TWO

Determine the cut angle of your rails.

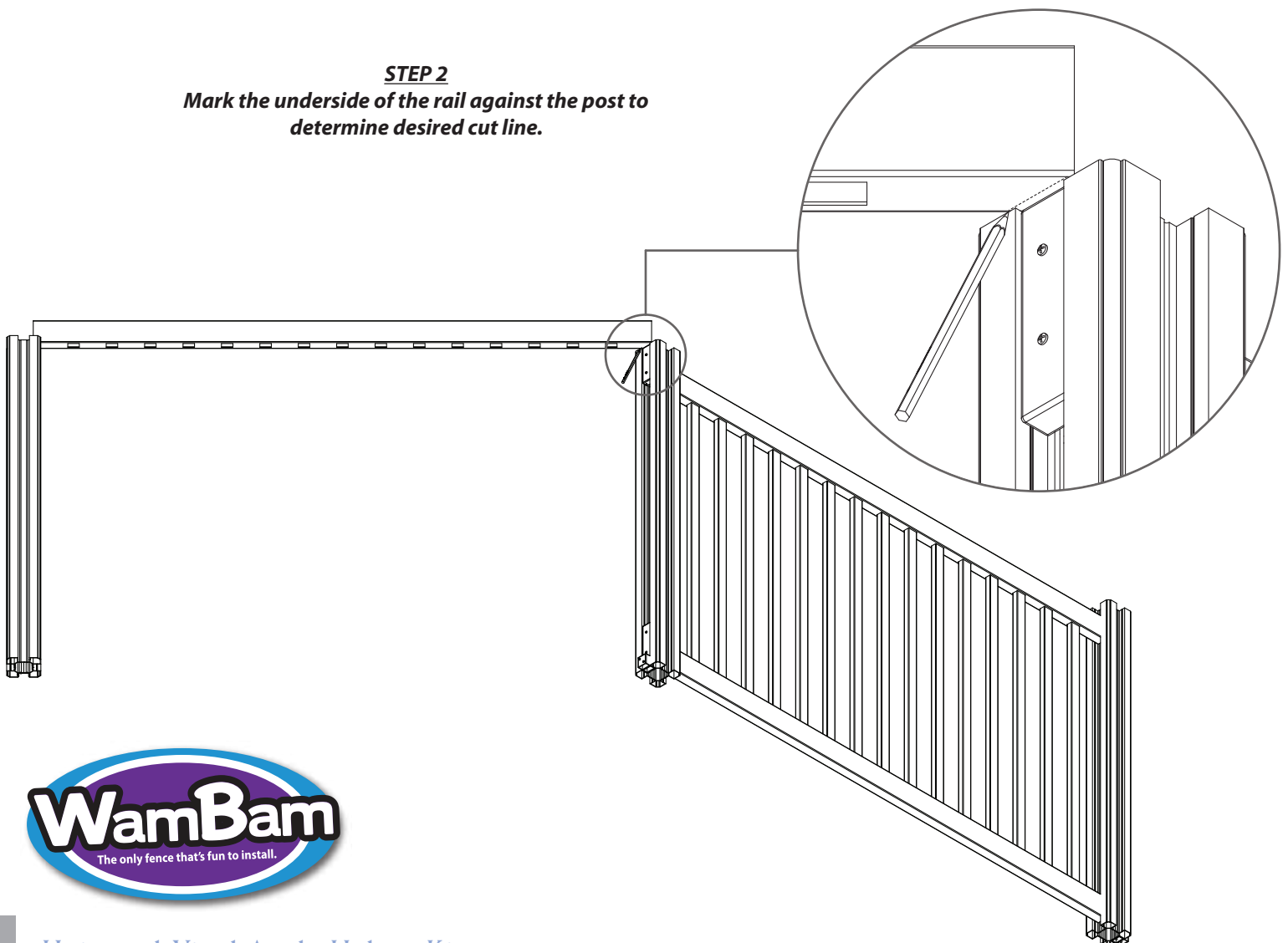
STEP 1

Center the bottom rail across the top of both posts as illustrated.



STEP 2

Mark the underside of the rail against the post to determine desired cut line.

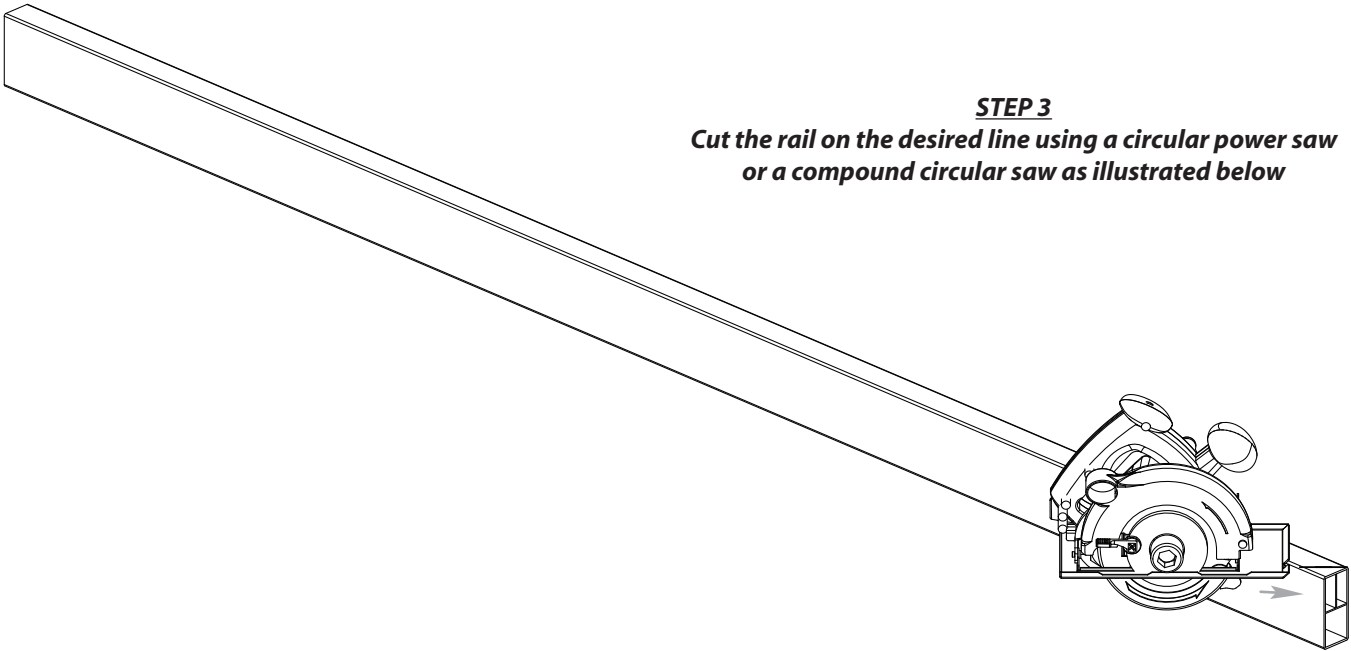


STEP TWO

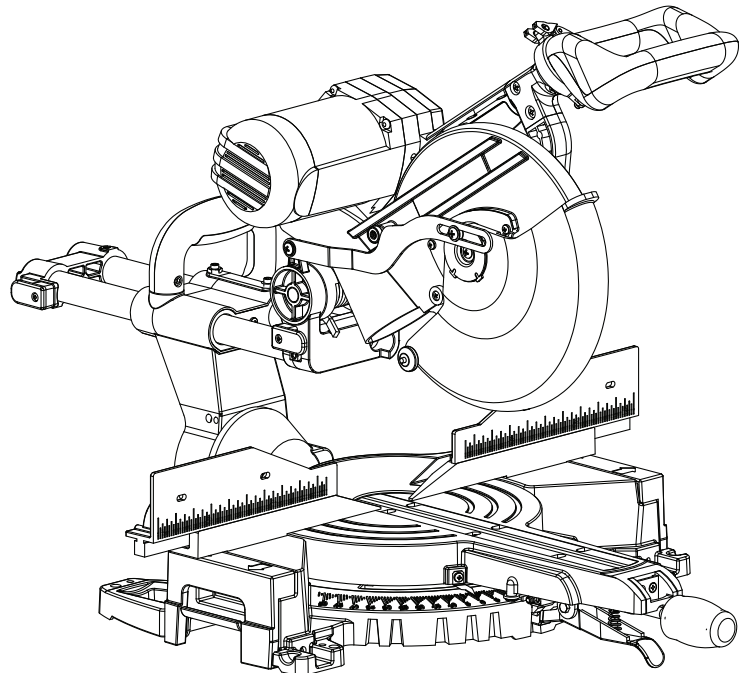
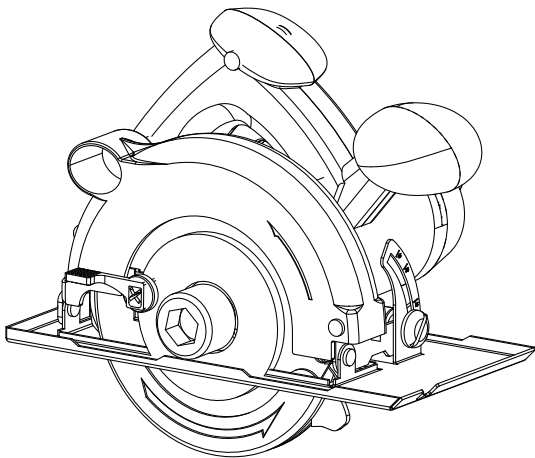


STEP 3

Cut the rail on the desired line using a circular power saw or a compound circular saw as illustrated below

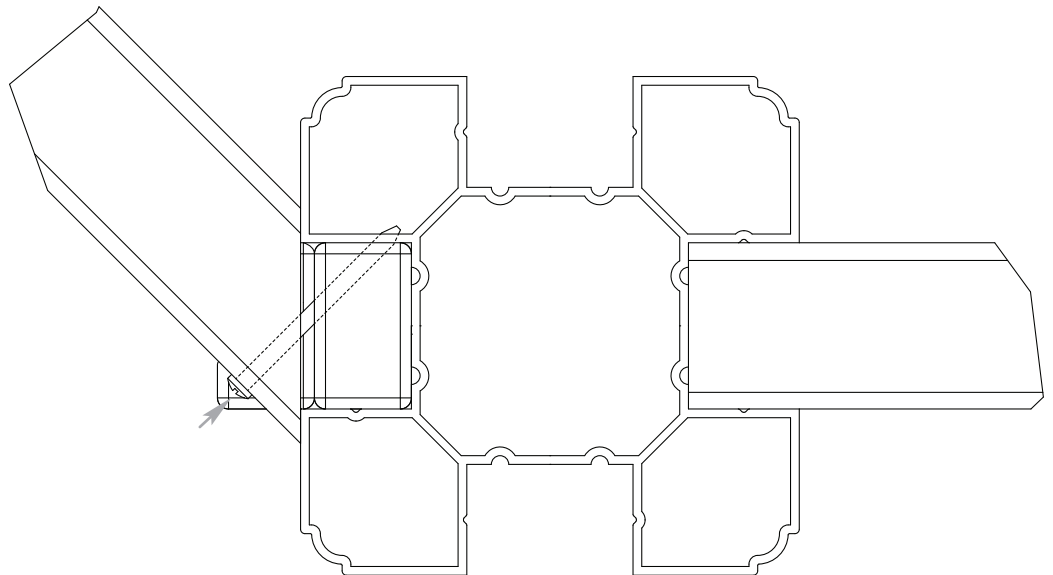
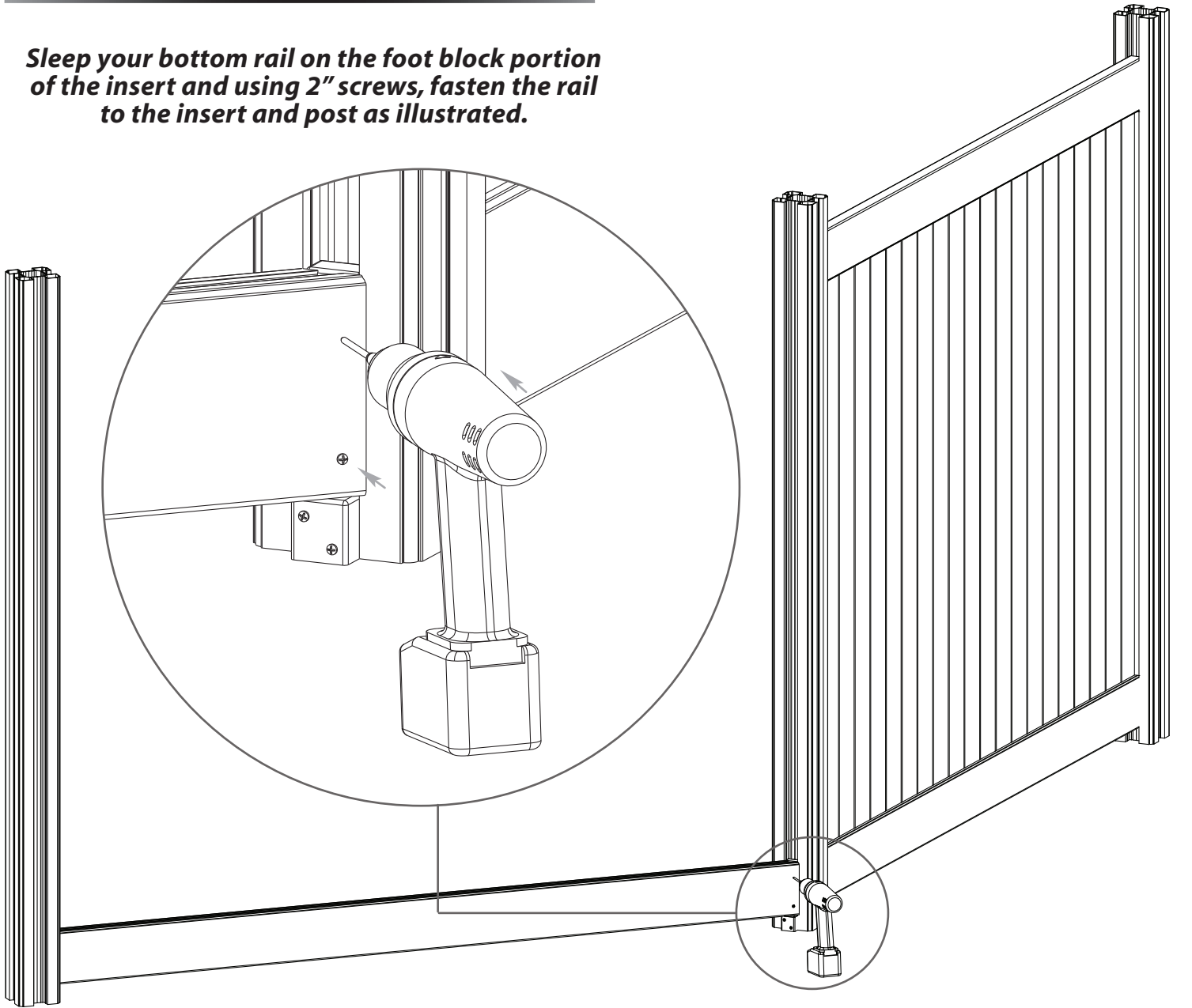


Use either a circular saw or a compound miter saw as illustrated to bevel the end of the rails to the desired angle.



STEP THREE

Sleep your bottom rail on the foot block portion of the insert and using 2" screws, fasten the rail to the insert and post as illustrated.

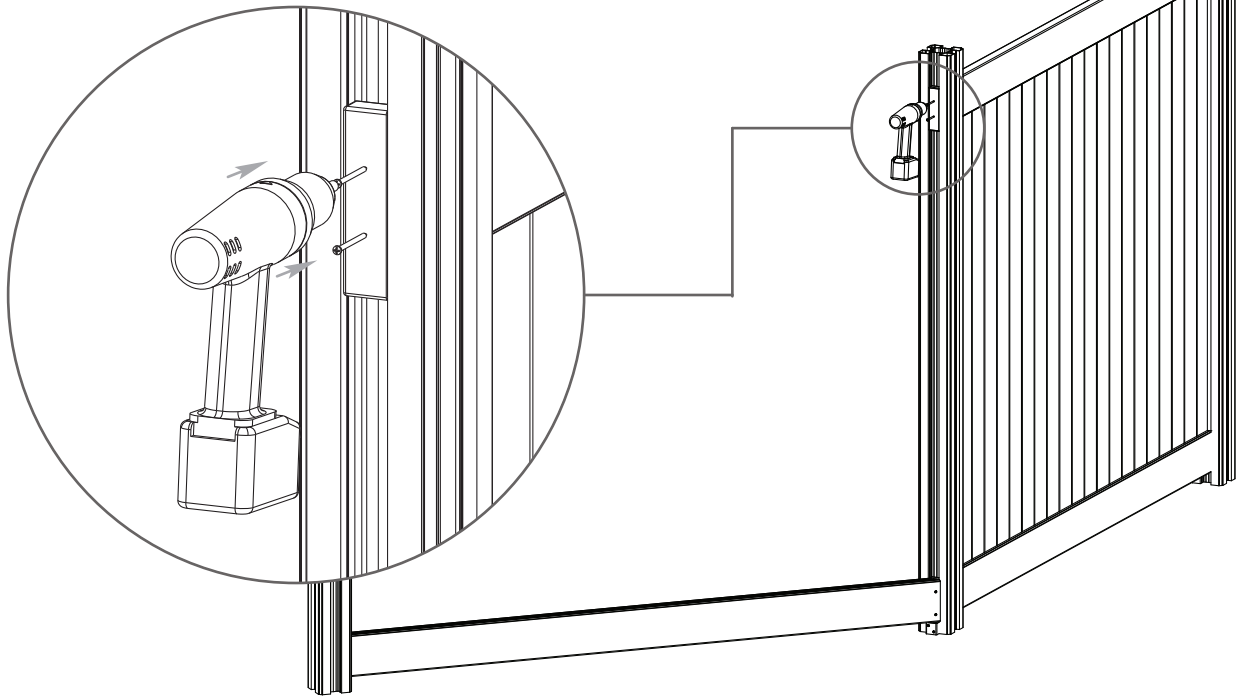


TOP VIEW

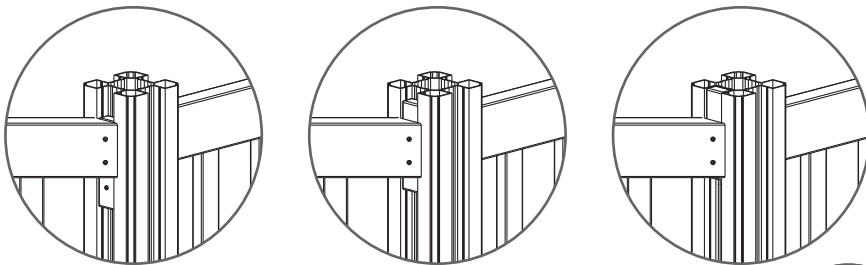


STEP FOUR

After installing your vertical boards or pickets fasten the top insert into the posts using two 1 1/2" screws as illustrated.



Tip:
You can center the smaller rails (3 1/2" wide) on the top insert or move the rail all the way to the top or bottom as illustrated.



Follow the same steps as the bottom rail to miter and secure the top rail to the insert.

